A REVIEW ON DRY POWDER INHALERS

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ABSTRACT:
A Dry powder inhaler (DPI) is a dry-powder product that provides medicine to the lungs. Asthma, bronchitis and COPD are common in treating breathing disorders. DPI interests have been more active in recent years as an effective and environmentally sustainable way to supply medicines to the lung. Only a good powder composition, an accurate measurement device and a properly chosen instrument will accomplish these objectives. Dry powder inhaler. The grades are mostly three: NEBULIZER, PMDI and DPI. DPIs give treatment in the form of dry powder to the lung as an alternative to pMDI. API particle size shall be about 1-10 μm in size range, which would also mean that the patient has the same dosage at varying airflow speeds each time. Four forms of formulation methods are formulated to form DPI, for instance: carrier free drug carriers, drug additives, additives from drug carriers. It is important for the internal breathing tool to achieve satisfactory transmission of respirable medication to the pulmonary system, which basically is grouped into single unit and multi-dosage stores in view of measurements.

Key words: Dry Powder Inhaler, Drug Carrier, Drug Additive, Particle Size, Content Uniformity.

1. INTRODUCTION:
The production of formulation involves a number of processes in which an active ingredient in a pharmaceutical product is added. Whereas biological activity is a precondition for an effective dosage type, it is not the only factor. The efficacy of the pharmaceutical system is aided by factors such as safety, processability, distribution and access to the target organ. Optimizing these aspects is a significant production work, and the end result always reflects a balance between realistic (economic/engineering) and medicinal considerations. Production of formulations is a problem, since pharmacologically active molecules also have weak physical-chemical properties. Indeed, the same molecular features conferred by drug activities (e.g. high receptor affinity) also restrict the medicinal efficacy of a substance and make it impossible or even undesirable for supply.1,2

The production of inhalation pharmaceuticals is particularly difficult because it concerns the development of a solution and the selection of a dispersion system for aerosols.3 Lung potential is smaller than other transmission sites (e.g., the gastrointestinal tract or blood), which restricts the selection of excipients that can boost distribution results. A more pulmonary supply-unique variable is the patient, in terms of inhalational mode as well as anatomy and physiology of the airway.4 There are far other ways of delivering an inhaled aerosol than swallowing a pill. A major variability can
be achieved in the dosage administered to people or patients. Therefore it is difficult to guarantee the reproducible therapeutic outcome. Appropriate medications must be administered to the lungs to combat respiratory conditions with inhalation products to produce a medicinal answer. To achieve optimum effectiveness, effective, reproducible and convenient administration of drugs must be needed. The subsequent discussion discusses the configuration of the Dry Powder Inhaler (DPI) formulations to meet the targets for distribution. The scientifically and therapeutic elements of the device design and selection are discussed thoroughly elsewhere.

2. DRY POWDER INHALERS

For the last 10-15 years, dry powder inhalers (DPIs) have improved considerably. An inhaler with dry powder (DPI) is a dry-powder product that provides medicine to the lungs. The dry powdering platform contains equipment that generates an aerosol directly from medication powder of 1 to 5 μm or blends it with excipients. DPI excipients are used as carrier for the active ingredient in pharmaceuticals (API). Lactose Monohydrate is the most widely used carrier. The creation of DPIs was driven by the need to alternatives to pMDI, reducing emissions of chlorofluorocarbons and hydrofluoroalkanes respectively used as propellants of ozone depleting and greenhouse gases. Asthma, bronchitis, emphysema and COPD are widely used for the treatment of respiratory disorders, while DPIs were used also in the treatment of the diabetes mellitus.

General Requirements of DPI

DPIs have to meet the following requirements

**Particle Size of API:** The inhalable active agent must be. It must be found in particles between 1 to 10 μm in order to be able to move through the lung. Micronizing, managed precipitation of the appropriate solvent or spray drying may be accomplished by certain micro-fine particles when methodological conditions are appropriate.

**Drug content uniformity:** It is necessary, in a single-dose system to guarantee that the patient has the same dose per time; the reservoir must therefore release the same quantity of powder and the same volume of medications in the same dose system.

**Content uniformity at different airflows:** DPI drug distribution relies on the breathing rhythm of the patient. This means that at low breathing and heavy breathing, the dosage needs to be released precisely the same. Consequently, material uniformity is highly essential for a DPI in various airflows.

**Stability of powder against humidity and temperature:** The administration of DPI drugs is focused on the patient’s breathing pattern. This ensures that the dose has to be released almost the same at low breathing and heavy breathing. Content uniformity in multiple airflows is therefore highly important for a DPI.
Advantages of Dry Powder Inhaler

As DPIs has been motivated by the desire for alternatives to pMDIs, so advantages of DPI over pMDI is given as follows;

1. Action and inhalation need little to no synchronisation The prevailing challenge remains the correct use of pMDIs. It was observed, in a significant proportion of patients treated with corticosteroid pMDIs, that inadequate synchronisation of acting and inhaling contributed to reduced asthma regulation. Although DPIs are triggered by the inspiratory airflow of the patient, the movement and inhalation require little to no coordination. This has also contributed to improved lung supply than with equivalent pMDIs. 18

2. Formulation Consistency Since DPIs are normally formulated as one-phase solid particle blends, the stable formulation is favoured. Dried powders are less efficient, reducing the rate of chemical degradation and the possibility of reaction to touch surfaces. In comparison, pMDI formulations including propellant and solvents can extract organic substances from the components of the system. 19

3. Propellant-free pMDI includes the propellants of ozone-depleting and greenhouse gases, such as chlorofluorocarbons and hydrofluoroalkans. Since 1 January 1996 it was forbidden to manufacture CFC propellants to avoid ozone depletion. Therefore, pMDI was replaced by non-propellant-containing DPI. DPIs then make their formulation environmentally safe. 19

4. The carriage power of heavy drug dosage. DPI can provide a range of doses with one short inhalation from less than 10 mg to more than 20 mg.

5. Low oropharyngeal deposition, low retention and low exhaled leakage of the medication, minimal extra pulmonary decline.

6. DPI has less side effects when the majority of the body is not exposed to narcotics, since the drug is deposited in the lung. 4. Less scope for system components to be extracted.

7. Flowability In order to have the right volume of powder for a DPI, this property must be necessary. Owing to a poor flowability of almost all active ingredients, the carrier has to deliver strong flow. 20

3. FORMULATION STRATEGIES FOR DPI

The efficacy of DPI depends primarily upon the powder flow characteristic that is primarily influenced by strong interpartisan forces rendering the bulk powder cohesive agglomerate. The Van der Waals, the electrostatic force, and the capillary force are three types of interparticle forces. When the particles are sufficiently close together (0.2–1.0 nm) and when the particles are small (20 μm or less) the van der Waals force is recognised. The van der Waals force can dramatically change surface roughness, geometric structure and individual particle deformation. As particles with various working functions come in contact, electrostatic force may emerge from the potential difference. The consequent appeal of Coulomb makes the
powder adhere. The capillary force is obtained from the condensation of fluid in near contact with particles, which contributes to the creation of liquid bridges between particles. At the cost of the electrostatic force, high capillary pressure decreases with increasing moisture.\textsuperscript{21} To overcome these difficulties different types of formulation strategies for DPI are as follows:

\textit{Carrier Free:} Effective therapeutic additives, which take the form of a single compound, aggregate or encapsulated particles, are part of carrier free technique. Various processing processes include crystallisation and milling, pulverisation and supercritical fluid. Crystallization and friction were not considered to be ideal for pulmonary drugs because the optimum particle form, the distribution of small particle sizes, low surface energy and amorphous material prevention were not developed. Aerodynamic sample scale less than 5 μm must be included in the inhalation medication model.\textsuperscript{22}

\textit{Drug Carrier:} For dry powder inhalers, 1μg to 1 mg of treatment is difficult to dispense in the minor blisters. It's also difficult to inhale powder since the desired particles range from 1 to 5 μm. The pharmaceutical molecules can also be combined with bigger particles to improve their movement and boost their dosage amount. These carriers can measure between 50 and 100 μm in geometry. Cough particles, primed, may be used to help fluidize fine particles as an additional agitator or turbulence promoter. In comparison, it is simpler to dispense with very small amounts of active ingredient in bulked mixture. This technique has a disadvantage: carriers normally deposit into the mouth along with other drug spores, which contribute to less drug in the lungs. The misalignment of medicinal particles from the carriers' surface often contributes to low distribution efficiency.\textsuperscript{23}

\textit{Drug Additive:} Adding fine particles can also increase the fluidization consistency of fine drug powders. The appeal of van der Waals is primarily focused on the particle-particle distance, which greatly decrease adhesive force by increasing the separation distance and therefore enhances liquidation of the fine particles and thus increases the flow characteristics of the substance. Additives such as silica (0.5–3 Wt.%), alumina (29 nm), 200 aerosol (12 nm) have been used. The following additives are available:\textsuperscript{24}

\textit{Drug Carrier Additive:} To boost drug delivery, an extra particle type may be applied to the mixture. This additive may be a fine particle such as a fine particle of the same structure as the carrier that may act as a physical separator, or even by occupying energy-intensive spaces such as keys inside the carrier’s surface. The most famous example is the use of fine lactose in a carriage method with lactose. An expansion of the lactose fine fraction resulted in greater isolation of medicinal particles from the carrier particle.\textsuperscript{25}

4. CONCLUSION

Inhalation of drug powder is a rapidly growing field. For a good inhalation product, the system is a significant part. This analysis
summarises critical categories of dry powder inhaler instruments.

7. REFERENCES


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